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## **MATRIX AUTO-CAL INSTRUCTIONS**

All Matrix treadmill units require the “Auto-cal” process run on them after they are first assembled, as well as after replacement of any electrical component in the machine. Follow the directions below to access and activate the Auto-cal function.

### **T-3 Machines**

Press and hold the “Elevation Up”, and “Speed Down” (’05 & older units press “Elevation Up” and “Speed Up”) keys for 3-5 seconds. The “ENGINEERING MODE” display now shows on the screen. Press the “Incline Up” button until the “Auto-check” display is on the screen. Press the “Select” key to start the function. \*Do not stand on the treadmill\* Press the E-stop button to exit after the Auto-cal function passes. If the unit does not pass, refer to the Tech Support Call In Procedure.

### **T-5 machines**

Press and hold the “Rolling” and “Manual” keys for 10 seconds. “MANAGER” will appear first on the display, continue to press and hold “Rolling” and “Manual” keys. “ENG” will appear next – release the “Rolling”/“Manual” keys. “HW TEST” will then appear in the main display. Use the “Speed Up” key to toggle to “FIRM SET UP”. Press the “Select” key. Use the “Speed Up” key to toggle to “Auto Cal”. Press and hold the “Quick Start” key to start the function. \*Do not stand on the treadmill\* Press the E-stop button to exit after the Auto-cal function passes. If the unit does not pass, refer to the Tech Support Call In Procedure for further assistance.